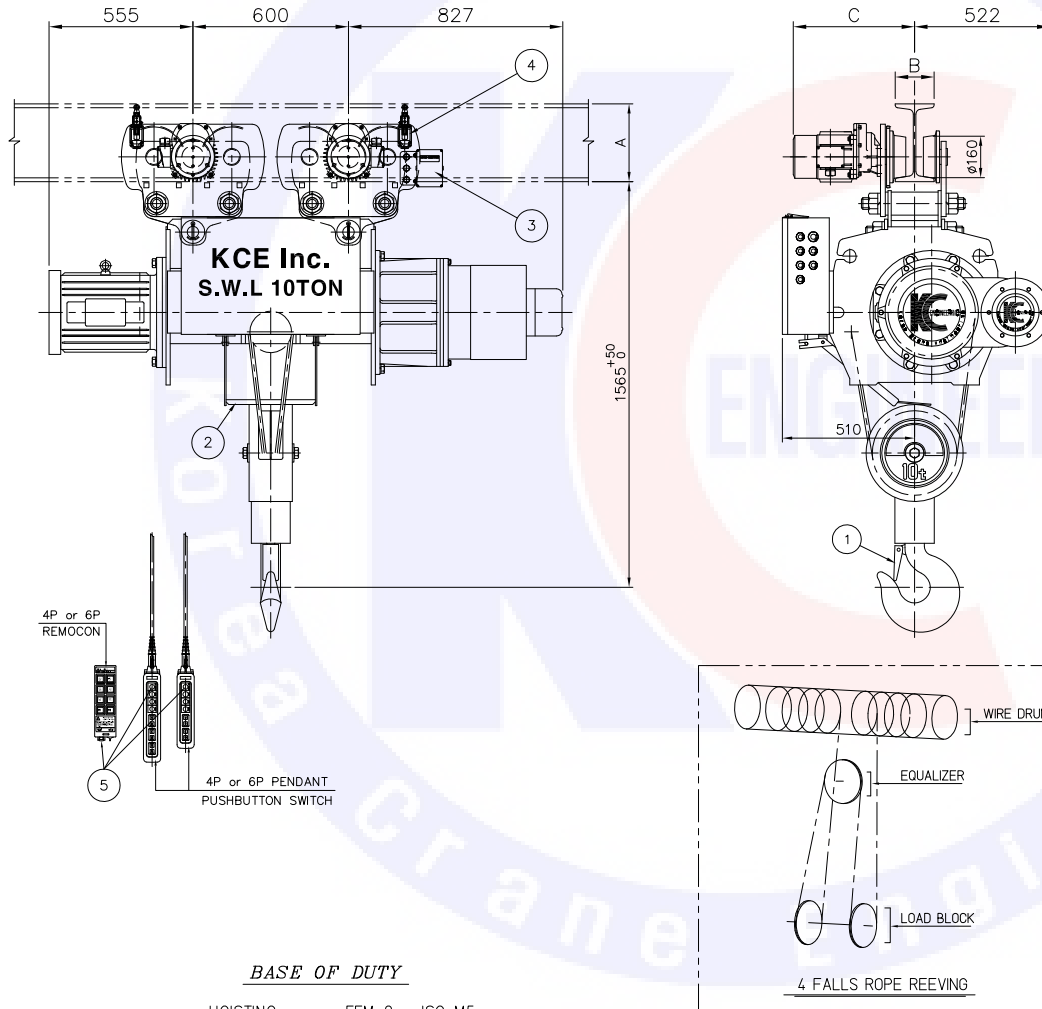


A										B																					
WELDING	CORNER CHAMFERING	DIMENSION TOLERANCE	MACHINED SURFACE	TYPICAL DIMENSION	0.5 ~ 6	6 ~ 30	30 ~ 120	120 ~ 315	315 ~ 1000	1000 ~ 2000	SURFACE ROUGHNESS																				
											Ra	▽	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1											
											C = 0.3~1.2 R = 0.3~1.2											Rmax	▽	1005	505	255	12.55	6.35	3.25	0.85	0.45
																						SYMBOL	▽	▽	▽	▽	▽	▽	▽	▽	▽

※NOTE※

- All materials applied are suitable in specified ambient temperature.
- KCE Inc reserves the right to alter or amend the above information without notice.
- According to detail drawing, the drawing can be changed.

NO.	DESCRIPTIONS	MAT'L	Q'TY	WEIGHT KG.		REMARKS.
				UNIT	TOTAL	
1	SAFETY LATCH	SPC	1			
2	UPPER LIMIT S/W	SS400	1			
3	LOAD LIMITER	-	1			
4	T/S LIMIT S/W	-	2			
5	EMERGENCY STOP BUTTON S/W	-	1			



BASE OF DUTY

HOISTING : FEM 2m, ISO M5
CROSS TRAVEL : FEM 2m, ISO M5

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No.	Date	Description	Drawn	Checked	Reviewed	Approved
2023.05.26		ISSUE FOR APPROVAL	PARK.D.S	LEE.S.Y	CHOL.S.J	SEO.Y.K

DRAWING TITLE : N10-C-H09 ARRANGEMENT DRAWING FOR HOIST			
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DWG No. N1000-GA021		REV	