

WELDING	CORNER CHAMFER	MACHINED SURFACE	TOLERANCE	TOLERANCE	TOLERANCE	TOLERANCE	TOLERANCE	TOLERANCE	TOLERANCE	TOLERANCE	TOLERANCE	SURFACE ROUGHNESS					
												Ra	Rz	12.5	6.3	3.2	1.6
Welding	C = 0.3-1.2 R = 0.3-1.2											12.5	6.3	3.2	1.6	0.8	0.4

NOTE

- All materials applied are suitable in specified ambient temperature.
- KCE Inc reserves the right to alter or amend the above information without notice.
- According to detail drawing, the drawing can be changed.

NO.	DESCRIPTIONS	MAT'L	Q'TY	WEIGHT KG.		REMARKS.
				UNIT	TOTAL	
1	SAFETY LATCH	SPC	1			
2	UPPER LIMIT S/W	SS400	1			
3	LOAD LIMITER	-	1			
4	T/S LIMIT S/W	-	2			
5	EMERGENCY STOP BUTTON S/W	-	1			

